









Product info shee	t Rober	Robert Bosch		0470504011	
Special tools needed?	'es			*	
 Fix crankshaft with pin in sens Fix camshaft with special tools Tensioning the chain (see pict 					
Product specific information					
Programming No					
Unlocking					
Adaption values reset No					
Bleed	Help with r	manual pump before f	uel filter	1 00000	
adjustment at mounting_1 Yes					
Injection point set by timing pin					
adjustment at mounting_2					
Tightening torques					
High Pressure pipe nuts	J	30 Nm		7/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1	
Mounting fuelpump flange		25 Nm		/////////	
Chain tensioner		60 Nm		All All All	
Pump pulley/sprocket		28 Nm		All Market	
Camshaft pulley/sprocket		90 Nm + 60° + 30°			
Assembly instructions					
Replace bolt camshaft					
Recommendation: replace gaske	t flange				
Recommendation: replace fuel filter					
Core charge terms:					
-externally intact,					
-no mechanical damage,					
-not dismantled,					
-no heavy corrosion.					