

| Product info sh | eet | Robert Bosch | 0470504004 | | | | |
|---|-------|-------------------------------------|------------|--|--|--|--|
| Special tools needed? | Yes | | * | | | | |
| 1: Fix crankshaft with pin in 2: Fix camshaft with special 3: Tensioning the chain (see | tools | | | | | | |
| Product specific information | | | | | | | |
| Programming | No | | | | | | |
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| Unlocking | No | | | | | | |
| Adaption values reset | No | | | | | | |
| Bleed | Yes | Help with manual pump before fuel f | ilter | | | | |
| adjustment at mounting_1 | Yes | | | | | | |
| Injection point set by timing pin | | | | | | | |
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| adjustment at mounting_2 | | | | | | | |
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| Tightening torques | | | | | | | |
| High Pressure pipe nuts | | 30 Nm | | | | | |
| Mounting fuelpump flange | | 25 Nm | | | | | |
| Chain tensioner | | 60 Nm | | | | | |
| Pump pulley/sprocket | | 28 Nm | | | | | |
| Camshaft pulley/sprocket | | 90 Nm + 60° + 30° | | | | | |
| | | | | | | | |
| Assembly instructions | | | | | | | |
| Replace bolt camshaft | | | | | | | |
| Recommendation: replace gasket flange | | | | | | | |
| Recommendation: replace fuel filter | | | | | | | |

| Core charge terms: -externally intact, | | |
|--|--|--|
| -no mechanical damage, -not dismantled, -no heavy corrosion. | | |