

# Assembly instructions for fitting the belt tensioning unit 533 0079 20

## Manufacturer:

Opel, Saab, Vauxhall

## Model:

- Opel Omega-B, Vectra-B
- Saab 9-5, 900 II, 9000
- Vauxhall Omega, Vectra

## Engine:

2,5 V6, 3,0 V6

## LuK AS Part No.:

533 0079 20

## OE-No.:

- Opel 56 36 417, 56 36 420, 56 36 730, 5636730, 636 385, 90466473, 90528222, 90570844, 9120501, 9128444
- Saab 4623906, 4773842
- Vauxhall 9128444

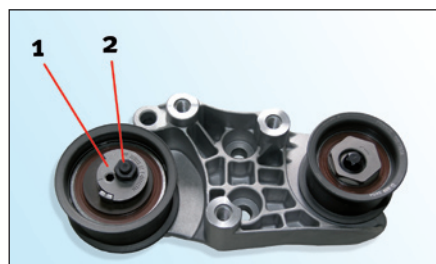


Fig. 1: 533 0079 20

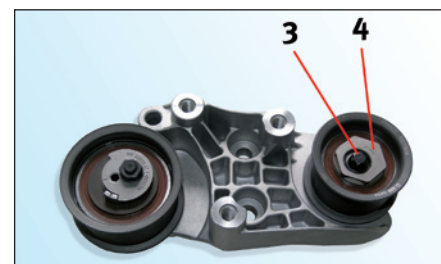


Fig. 2: 533 0079 20

When replacing the belt tensioning unit **533 0079 20**, both tensioner pulleys must be slackened before fitting the toothed belt. If the right tensioner pulley **is not** slackened, the toothed belt cannot be fitted.



The toothed belt should be fitted and tensioned in accordance with the manufacturer's specifications.

When fitting the toothed belt, **do not** use any leverage tools (e.g. a screwdriver).

## Instructions for correct installation:

1. Fit the new belt tensioning unit in accordance with the manufacturer's specifications
2. Loosen the nut (2) of the tensioning pulley
3. Slacken the cam (1) of the tensioning pulley by turning anticlockwise until it rests against the stop
4. Loosen the screw (3) of the deflection pulley
5. Slacken the cam (4) of the deflection pulley
6. Fit the toothed belt in accordance with the manufacturer's specifications

Appropriate spare parts can be found in our on-line catalogue at [www.Schaeffler-Aftermarket.com](http://www.Schaeffler-Aftermarket.com) or in RepXpert at [www.RepXpert.com](http://www.RepXpert.com).

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Technical subject to change

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